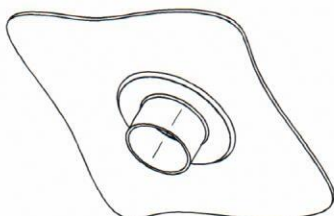
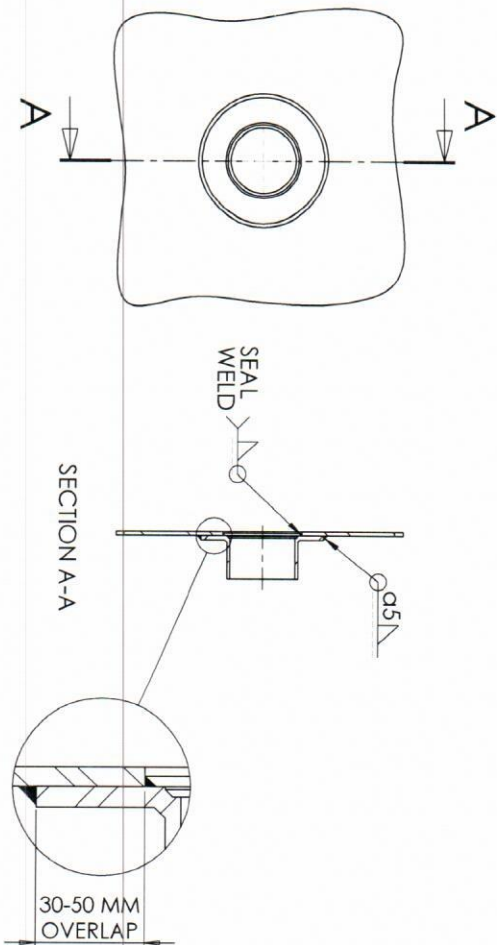


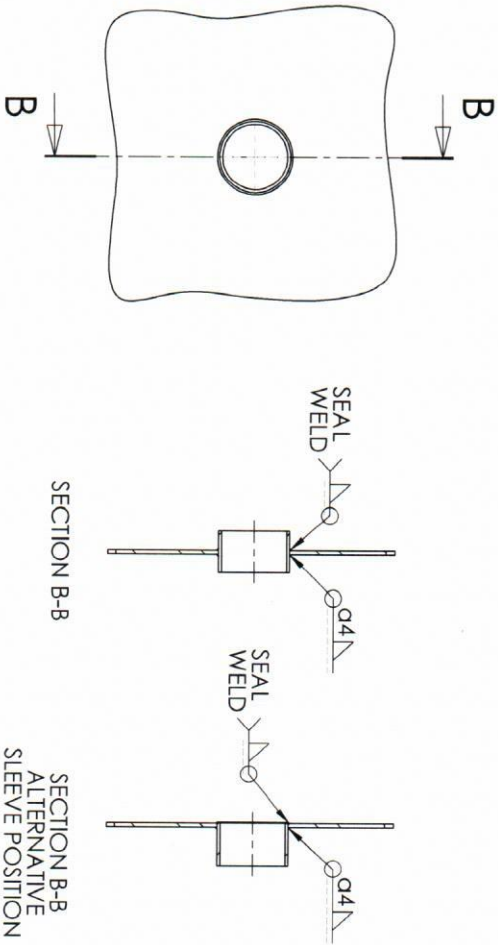
TYPE SFR SLEEVES

REVISIONS			
REV.	DESCRIPTION	DATE	SIGNATURE
A		2017-07-05	AK



1. Center and position the SFR flange flat to the plate.
2. Tack weld on the front side of the SFR in four places or every 100 mm around the periphery.
3. Continue welding around the front side of the SFR.
4. Complete by seal welding around the rear side of the SFR.

TYPES S SLEEVES



1. Position the S-type sleeve into the plate, maximum allowed root gap is 2 mm.
2. Tack weld in four places or every 100 mm around the sleeve.
3. Complete by seal welding around the rear side of the sleeve
- 4.



Ritad Drawn	Kontr. Check	Granskad Reviewed	Godkänd Approv.	Tolerans där ej annat anges Tolerance unless otherwise not stated.	Sätt nr Assembly drawing no.	Erstatter Replaces	E
AK	AK	JF	BJ	Yr lämnat där ej annat anges. Surfelat inläst uthänses not stated.	Material	Replacerat av Replaced of	Vikt Weight
1170704	1170705	1170705	1170705			Information uppgifter avseer färdig produkt om ej annat anges och övrig information referer to färdiga produkter, unless otherwise not stated.	

		ATEX / EX COMPONENT		Sätt nr Draw no.		Rev	
INSTALLATION DRAWING FOR WELDED SLEEVES				11707178		A	